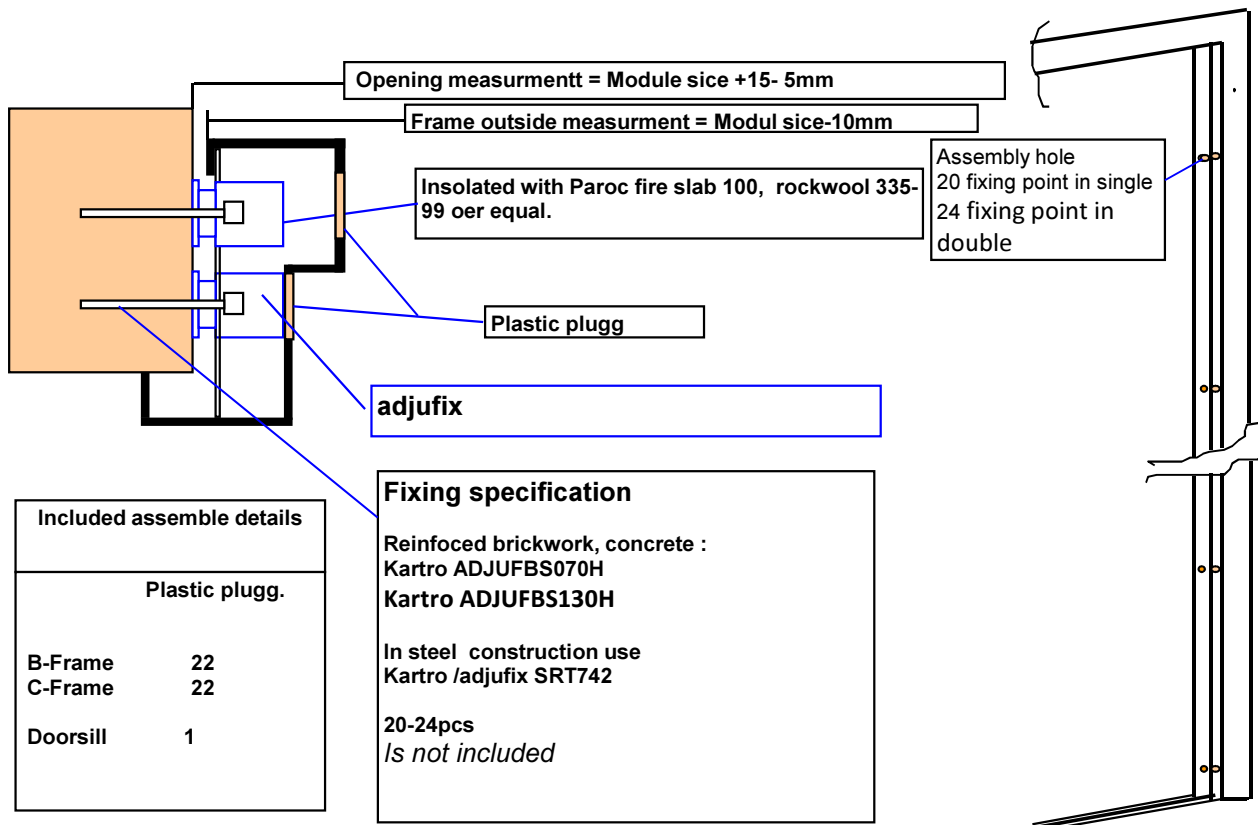
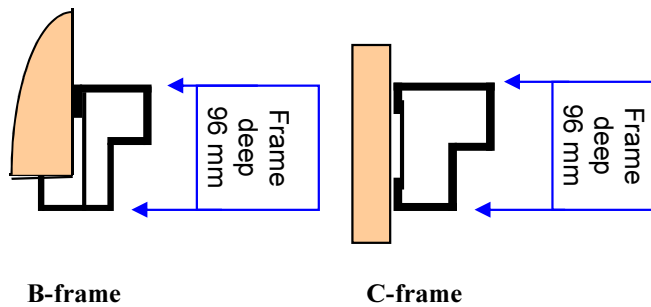


Assembly description need to be followed so the characteristics would't be decreased

The Substrate should off equivalent resistance to attack as that afforded by the doorset.

For the SD4 SDD4 the substrate has to be concreat or steel tube 3-5mm to fix the door into.



Included assemble details	
	Plastic plugg.
B-Frame	22
C-Frame	22
Doorsill	1

Fixing specification

Reinforced brickwork, concrete :
Kartro ADJUFBS070H
Kartro ADJUFBS130H

In steel construction use
Kartro /adjufix SRT742

20-24pcs
Is not included

Assembly

The Substrate should off equivalent resistance to attack as that afforded by the doorset.

1. Place the frame in the wallopening. The doorcase (B-frame) shall stand against the wall.
2. Adjust the hingeside of the frame so it is plumb/verical-horrisontal by using the adjufix.
3. Drill and fasten the hinge side.
4. Adjust the frame so the frame is perpendicular. Assamble the door leaf in to the frame and check so the leaf fit with the frame.
- 5 Drill and fasten the frame with appropariate screw . Adjust with the adjufix to get the frame properly.
- 6 . Check so the doorleaf and look (single) operate well with the frame.
7. Conseal the fixinghole with the plasticpluggs.
8. Seal the space between the wall and the frame with fire prof sealant like Paroc FPY 1 30 70X900 CR/100 or weather prof sealant such as Dow Corning 791 if not fire door.
9. If there is demand on acustic performance ore thermanal transmittance seals shall be attached see print SD4-90
10. If there is damand on smoke leakage Sa ore Sm seals shall be attached , see print SD4-210

If the door is equipt from factory ore if the door shall be equiped on site with emergency exit (EN 179) or panic device (EN 1125) a check of the performace shall be done when the door is properly assambled in the construction. The resault of the check shall be handle over to the builder and a copy send to Maxidoor to get the CE-label and the performance declaration (only external doors)

Checklist

Installation comany: _____

Fitter _____

Date _____

Door label no: _____

- tight fit of lock installation
- tight fit of hardware fixing
- tight fit of locking plate
- latch bolt engagenmet
- check whether the latch bolt and bolts are completely retracted when operating the opening device
- operating force of the opening device when latch bolt is engaged *
- operating force of the opening device when latch bolt and bolt is engaged *

* Force

Handle (EN 179) <70N to puch the handle. <150N to push open the door.

Push pad (EN 179) <150N to push the pad and open the door

Panic bar (EN 1125) <220N to push the bar and <150N to open the door